

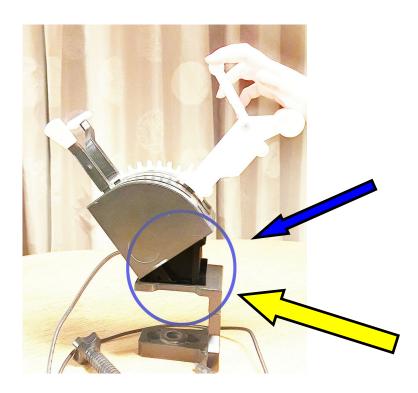


In case the levers feel too tight, immerse the socket in water for about 10 seconds (adjusting the duration as needed). Shake off any excess water and install the lever onto the quadrant, allowing it to slide up and down as the plastic cools.

If the levers are too loose, immerse the socket in water for about 10 seconds (adjusting the duration as needed), shake off any excess water, and install the lever onto the quadrant. Apply pressure to the outer walls to ensure a secure fit. Alternatively, you may wrap a layer of Sellotape around the top of the quadrant lever or use blue-tack.

Avoid using glue, as this can make it difficult to replace or modify the levers in the future.

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The four original bolts are used between the wedge and the throttle quadrant. They fit into channels within the wedge.

Four self tapping screws fit between the clamp and the wedge.

DO NOT use the self tapping screws into the quadrant, it will damage it.

- 1. Leave the four self tapping screws in the wedge
- 2. Remove the four M4 x 15mm bolts holding the quadrant clamp to the quadrant
- 3. Position the wedge against the quadrant, checking orientation.
- 4. Using the four original M4 x15mm bolts, secure the wedge to the quadrant.
- 5. Remove the four self-taping screws and align the wedge with clamp
- 6. Use the four self taping screws to secure the clamp to the wedge
- 7. If using the double block with two clamps, you will need four 3.5x20mm self tapping screws